

**Customer:** 

Issue Date:Dec. 27.2007 Model No.:V420H1-L08

**Approval** 

# **TFT LCD Approval Specification**

MODEL NO.: V420H1 - L08

Approved Note:	by:								
11010.									
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# **REVISION HISTORY**

Version	Date	Page	Section	Description			
Ver 2.0	Feb,27,2007	All	All	Approval spec. was first issued			
Ver 2.1	Mar,27,2007	8	3.1	I <sub>RUSH</sub> (Max) 5.0 A			
		34~35	10	PACKAGING			
Ver 2.2	May 08,2007	4	1.2	Contrast Ratio (2000:1)			
		29	7.2	CR: 2000			
Ver 2.3	July 05,2007	35	10.2	PACKING METHOD			
Ver 2.4	Dec, 27, 2007	5	1.5	Weight			



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#### 1. GENERAL DESCRIPTION

#### 1.1 OVERVIEW

V420H1-L08 is a 42" TFT Liquid Crystal Display module with 20-CCFL Backlight unit and 2ch-LVDS interface. This module supports 1920 x 1080 HDTV format and can display true 16.7M colors (8-bit/color). The inverter module for backlight is built-in.

#### 1.2 FEATURES

- High brightness (500 nits)
- High contrast ratio (2000:1)
- Fast response time (Gray to gray average 6.5 ms)
- High color saturation (NTSC 86%)
- Full HDTV (1920 x 1080 pixels) resolution, true HDTV format
- DE (Data Enable) only mode
- LVDS (Low Voltage Differential Signaling) interface
- Optimized response time for 50/60 Hz frame rate
- Ultra wide viewing angle : Super MVA technology
- 180 degree rotation display option
- RoHS compliance

#### 1.3 APPLICATION

- Standard Living Room TVs.
- Public Display Application.
- Home Theater Application.
- MFM Application.

#### 1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	930.24(H) x 523.26 (V) (42.02" diagonal)	mm	(1)
Bezel Opening Area	938.3 (H) x 531.3 (V)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920x R.G.B. x 1080	pixel	-
Pixel Pitch(Sub Pixel)	0.1615 (H) x 0.4845 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.7M	color	-
Display Operation Mode	Transmissive mode / Normally black	-	-
Surface Treatment	Anti-Glare coating (Haze 25%) Hard coating (3H)	-	(2)

- Note (1) Please refer to the attached drawings in chapter 9 for more information about the front and back outlines.
- Note (2) The spec of the surface treatment is temporarily for this phase. CMO reserves the rights to change this feature.





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# 1.5 MECHANICAL SPECIFICATIONS

	Item	Min.	Typ.	Max.	Unit	Note
	Horizontal (H)	982.3	983.0	984.0	mm	
Module Size	Vertical (V)	575.3	576.0	577.0	mm	(1), (2)
	Depth (D)	51.3	52.3	53.3	mm	
	Weight	12500	13000	13500	g	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Module Depth does not include connectors.





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Issue Date:Dec. 27.2007 Model No.:V420H1-L08

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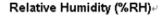
# 2. ABSOLUTE MAXIMUM RATINGS

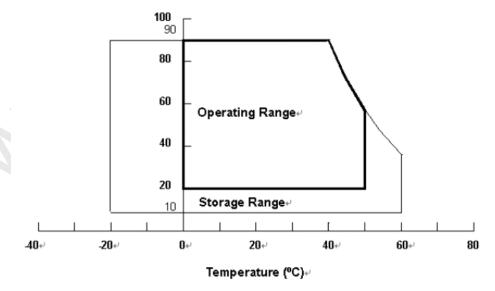
#### 2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Cumbal	Va	lue	Unit	Note	
item	Symbol	Min.	Max.	Offic		
Storage Temperature	T <sub>ST</sub>	-20	+60	°C	(1)	
Operating Ambient Temperature	T <sub>OP</sub>	0	50	°C	(1), (2)	
Shock (Non-Operating)	S <sub>NOP</sub>	-	50	G	(3), (5)	
Vibration (Non-Operating)	$V_{NOP}$	-	1.0	G	(4), (5)	

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta  $\leq$  40 °C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.
- Note (3) 11 ms, half sine wave, 1 time for  $\pm X$ ,  $\pm Y$ ,  $\pm Z$ .
- Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.









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# 2.2 ELECTRICAL ABSOLUTE RATINGS

## 2.2.1 TFT LCD MODULE

Item	Svmbol	Value		Unit	Note	
	Cymbe.	Min.	Max.	<b>0</b> 1		
Power Supply Voltage	V <sub>cc</sub>	-0.3	13.5	V	(1)	
Logic Input Voltage	V <sub>IN</sub>	-0.3	3.6	V	(1)	

# 2.2.2 BACKLIGHT INVERTER UNIT

Item	Symbol	Va	lue	Unit	Note	
item	Syllibol	Min.	Max.	Offic		
Lamp Voltage	$V_W$		3000	$V_{RMS}$		
Power Supply Voltage	$V_{BL}$	0	30	V	(1)	
Control Signal Level	_	-0.3	7	V	(1), (3)	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) No moisture condensation or freezing.

Note (3)The control signals include On/Off Control, Internal PWM Control, External PWM Control.





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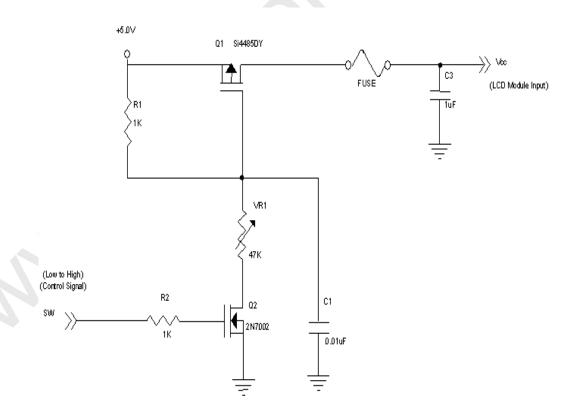
# 3. ELECTRICAL CHARACTERISTICS

**3.1 TFT LCD MODULE** (Ta =  $25 \pm 2$  °C)

					Value			
Paramete	r		Symbol	Min.	Тур.	Max.	Unit	Note
Power Su	pply Voltage		$V_{CC}$	10.8	12	13.2	V	(1)
Power Su	pply Ripple V	/oltage	$V_{RP}$	_	-	350	mV	
Rush Curr	rent		I <sub>RUSH</sub>	-	-	5.0	Α	(2)
		White	-		1.35	1.7	Α	
Power Su	pply Current	Black	] - [		0.5		Α	
		Vertical Stripe	] - [		1.0		Α	(3)
		tial Input High hold Voltage	$V_{LVTH}$	-		100	mV	
Differer	itial Input Low hold Voltage	V <sub>LVTL</sub>	-100	-	-	mV		
Interface	Commor	n Input Voltage	$V_{LVC}$	1.125	1.25	1.375	V	
	ating Resistor	R <sub>T</sub>	_	100	-	ohm		
CMOS Input High 1		Threshold Voltage	V <sub>IH</sub>	2.7	-	3.3	V	
interface	Input Low 1	hreshold Voltage	V <sub>IL</sub>	0	-	0.7	V	

Note (1) The module should be always operated within the above ranges.

Note (2) The duration of rush current is about 0.5mS and measurement condition is shown below:



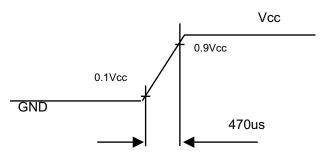




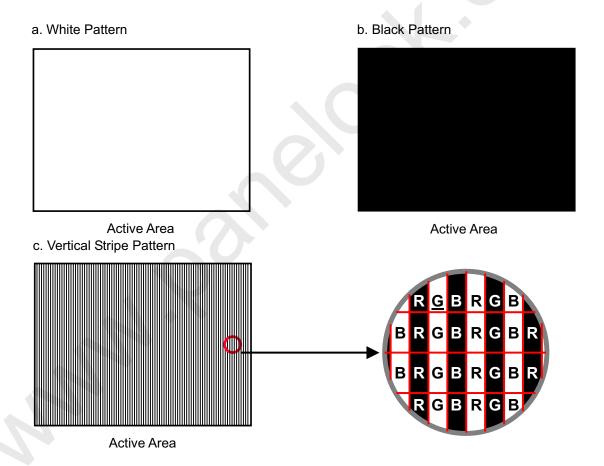
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# Vcc rising time is 470us

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Note (3) The specified power supply current is under the conditions at Vcc = 12 V,  $Ta = 25 \pm 2 \,^{\circ}\text{C}$ ,  $f_v = 60 \text{ Hz}$ , whereas a power dissipation check pattern below is displayed.





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# 3.2 BACKLIGHT UNIT

# 3.2.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 °C)

Deremeter	Cumbal		Value	Linit	Note	
Parameter	Symbol	Min. Typ. M		Max.		
Lamp Input Voltage	$V_{L}$	-	1520	-	$V_{RMS}$	-
Lamp Current	L	5.3	5.8	6.3	$mA_{RMS}$	(1)
Lamp Turn On Voltage	Vs	-	-	2370	$V_{RMS}$	Ta = 0 °C
Lamp rum on voltage		-	-	2160	$V_{RMS}$	Ta = 25 °C
Operating Frequency	$F_L$	40	-	70	KHz	
Lamp Life Time	$L_BL$	50,000	60,000	-	Hrs	(2)

# **3.2.2 INVERTER CHARACTERISTICS** (Ta = 25 ± 2 °C)

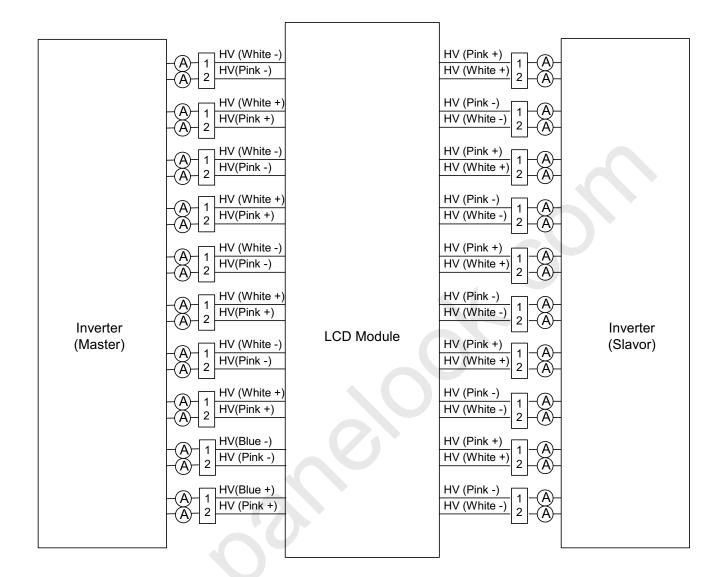
Darameter	Cumbal		Value	Lloit	Note	
Parameter	Symbol -	Min.	Тур.	Max.	Unit	Note
Power Consumption at Gray level 255	P <sub>255</sub>	-	170	180	W	(3)(4), I <sub>L</sub> =5.8mA
Power Consumption at Gray level 128	P <sub>128</sub>	-	85	-	W	(5)
Power Consumption at Gray level 0	P <sub>0</sub>	-	60	) -	W	(5)
Power Supply Voltage	$V_{BL}$	22.8	24	25.2	$V_{DC}$	
Dower Cupply Current		6.7	7.1	7.5	Α	Non Dimming
Power Supply Current	l <sub>BL</sub> -	7.5	8.0	8.5	Α	Turn-on
Input Ripple Noise	_	-	-	912	$mV_{P-P}$	V <sub>BL</sub> =22.8V
Backlight Turn on	\/	2370	-	-	$V_{RMS}$	Ta = 0 °C
Voltage	V <sub>BS</sub>	2160	_	-	$V_{RMS}$	Ta = 25 °C
Oscillating Frequency	Fw	47	50	53	kHz	
Dimming frequency	F <sub>B</sub>	150	160	170	Hz	
Minimum Duty Ratio	D <sub>MIN</sub>	<u> </u>	20	-	%	

- Note (1) Lamp current is measured by utilizing AC current probe and its value is average by measuring master and slave board.
- Note (2) The lamp starting voltage  $V_S$  should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.
- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the condition at Ta = 25  $\pm 2^{\circ}$ C and I<sub>L</sub> = 5.3~ 6.3mArms.
- Note (5) The power consumption refers to the condition that Dynamic CR has been turned on.





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#### 3.2.3 INVERTER INTERFACE CHARACTERISTICS

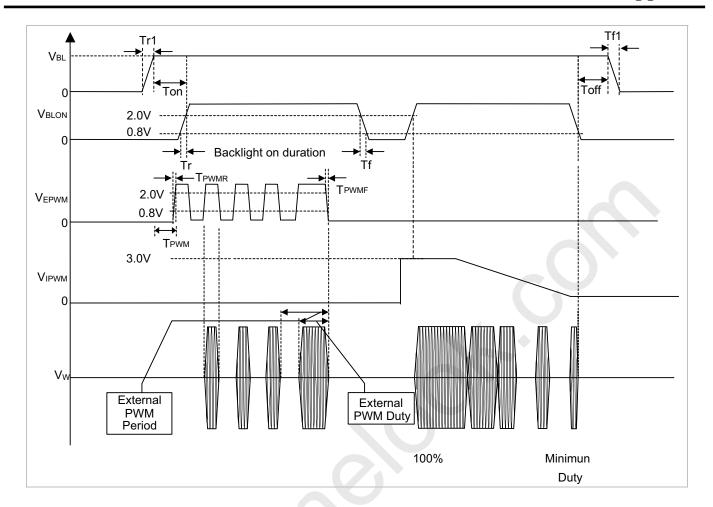
Parameter			Test		Value			NLC
		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
On/Off Control Voltage	ON	V	_	2.0	_	5.0	V	
On/On Control voltage	OFF	$V_{BLON}$	_	0	_	0.8	V	
Internal PWM Control	MAX	$V_{IPWM}$	_	2.85	3.0	3.15	V	maximum duty ratio
Voltage	MIN	V IPWM		_	0	_	V	minimum duty ratio
External PWM Control	HI	$V_{EPWM}$	_	2.0	_	5.0	V	duty on
Voltage	LO	▼ EPWM		0	_	0.8	V	duty off
Status Signal	HI	Status	Status	3.0	3.3	3.6	V	normal
Status Signal	LO			0	_	0.8	V	abnormal
VBL Rising Time		Tr1	_	30	_	_	ms	See as below
VBL Falling Time		Tf1	_	30	_	_	ms	See as below
Control Signal Rising Tir	ne	Tr	_	_	_	100	ms	
Control Signal Falling Tir	me	Tf		_	_	100	ms	
PWM Signal Rising Time	)	$T_{PWMR}$		_	-	50	us	
PWM Signal Falling Time	е	$T_{PWMF}$		_	_	50	us	
Input impedance		R <sub>IN</sub>		1	-		$M\Omega$	
PWM Delay Time		$T_{PWM}$	_	100		300	mS	
BLON Delay Time		T <sub>on</sub>	_	300			ms	
BLON Off Time		Toff		300		_	ms	

- Note (1) The Dimming signal should be valid before backlight turns on by BLON signal. It is inhibited to change the internal/external PWM signal during backlight turn on period.
- Note (2) The power sequence and control signal timing are shown in the following figure.
- Note (3) The power sequence and control signal timing must follow the figure below. For a certain reason, the inverter has a possibility to be damaged with wrong power sequence and control signal timing.





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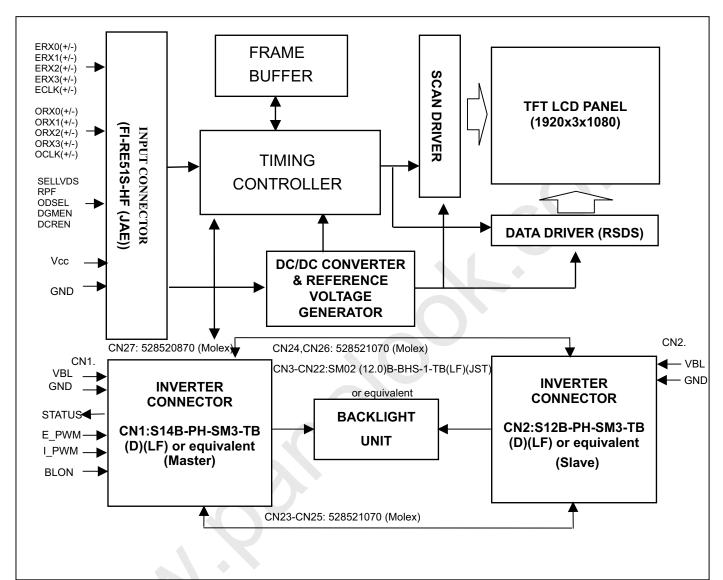




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## 4. BLOCK DIAGRAM OF INTERFACE

#### **4.1 TFT LCD MODULE**







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#### 5. INPUT TERMINAL PIN ASSIGNMENT

# **5.1 TFT LCD Module Input**

#### FI-RE51S-HF (JAE) or equivalent

Pin	Name	Description	Note
1	N.C.	No Connection	
2	N.C.	No Connection	
3	N.C.	No Connection	(1)
4	N.C.	No Connection	(1)
5	N.C.	No Connection	
6	N.C.	No Connection	
7	SELLVDS	LVDS data format Selection	(2)
8	RPF	Display Rotation	(3)
9	ODSEL	Overdrive Lookup Table Selection	(4)
10	DGMEN	Dynamic Gamma Enable	(5)
11	DCREN	Dynamic Contrast Ratio Enable	(6)
12	ORX0-	Odd pixel Negative LVDS differential data input. Channel 0	
13	ORX0+	Odd pixel Positive LVDS differential data input. Channel 0	
14	ORX1-	Odd pixel Negative LVDS differential data input. Channel 1	
15	ORX1+	Odd pixel Positive LVDS differential data input. Channel 1	
16	ORX2-	Odd pixel Negative LVDS differential data input. Channel 2	
17	ORX2+	Odd pixel Positive LVDS differential data input. Channel 2	
18	GND	Ground	
19	OCLK-	Odd pixel Negative LVDS differential clock input.	
20	OCLK+	Odd pixel Positive LVDS differential clock input.	
21	GND	Ground	
22	ORX3-	Odd pixel Negative LVDS differential data input. Channel 3	
23	ORX3+	Odd pixel Positive LVDS differential data input. Channel 3	
24	N.C.	No Connection	
25	N.C.	No Connection	
26	N.C.	No Connection	
27	N.C.	No Connection	
28	ERX0-	Even pixel Negative LVDS differential data input. Channel 0	
29	ERX0+	Even pixel Positive LVDS differential data input. Channel 0	
30	ERX1-	Even pixel Negative LVDS differential data input. Channel 1	
31	ERX1+	Even pixel Positive LVDS differential data input. Channel 1	
32	ERX2-	Even pixel Negative LVDS differential data input. Channel 2	
33	ERX2+	Even pixel Positive LVDS differential data input. Channel 2	
34	GND	Ground	
35	ECLK-	Even pixel Negative LVDS differential clock input.	
36	ECLK+	Even pixel Positive LVDS differential clock input.	
37	GND	Ground	
38	ERX3-	Even pixel Negative LVDS differential data input. Channel 3	
39	ERX3+	Even pixel Positive LVDS differential data input. Channel 3	
40	N.C.	No Connection	
41	N.C.	No Connection	(1)
42	N.C.	No Connection	(')
43	N.C.	No Connection	
44	GND	Ground	
45	GND	Ground	
46	GND	Ground	





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47	GND	Ground	
48	VCC	+12V power supply	
49	VCC	+12V power supply	
50	VCC	+12V power supply	
51	VCC	+12V power supply	

Note (1) Reserved for internal use. Please leave it open.

Note (2) Low: VESA LVDS Format (default), High: JEIDA Format.

Note (3) Low: normal display (default), High: display with 180 degree rotation

Note (4) Overdrive lookup table selection. The overdrive lookup table should be selected in accordance with the frame rate to optimize image quality.

ODSEL	Note
L	Lookup table was optimized for 60 Hz frame rate.
Н	Lookup table was optimized for 50 Hz frame rate.

Note (5) Low: function disable (default), High: Dynamic Gamma function enable.

Note (6) Low: function disable (default), High: Dynamic Contrast Ratio function enable.

Note (7) Low = Open or Connect to GND, High = Connect to +3.3V





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#### **5.2 BACKLIGHT UNIT**

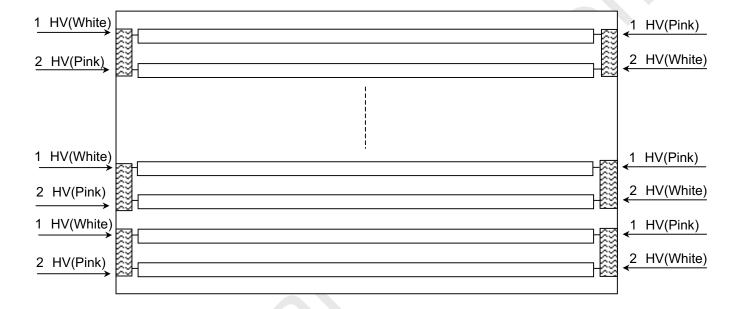
The pin configuration for the housing and the leader wire is shown in the table below.

CN3-CN22: BHR-04VS-1 (JST).

Pin	Name	Description	Wire Color
1	HV	High Voltage	Pink
2	HV	High Voltage	White

Note (1) The backlight interface housing for high voltage side is a model BHR-04VS-1, manufactured by JST.

The mating header on inverter part number is SM02(12.0)B-BHS-1-TB(LF).







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# **5.3 INVERTER UNIT**

CN1: S14B-PH-SM3-TB(D)(LF)(JST) or equivalent

Pin №	Symbol	Feature
1		
2		
3	VBL	+24V
4		
5		
6		
7		
8	GND	GND
9		
10		
11	Status	Normal (3.3V)
11	Status	Abnormal (GND)
12	E_PWM	External PWM Control Signal
13	I_PWM	Internal PWM Control Signal
14	BLON	BL ON/OFF

Note (1) PIN 12:External PWM Control (Use Pin 12): Pin 13 must open.

Note (2) PIN 13:Intermal PWM Control (Use Pin 13): 0V~3.0V and Pin 12 must open.

Note (3) Pin 12(E\_PWM) and Pin 13(I\_PWM) can't open in same period.

CN2: S12B-PH-SM3-TB(D)(LF)(JST) or equivalent

Pin №	Symbol	Feature
1		
2		
3	VBL	+24V
4		
5		
6		
7		
8	GND	GND
9		
10		
11	NC	NC
12	NC	NC

CN3-CN22: SM02(12.0)B-BHS-1-TB(LF)(JST) or equivalent

Pin No.	Symbol	Description
1	CCFL HOT	CCFL high voltage
2	CCFL HOT	CCFL high voltage

CN23-CN26: 528521070 (Molex)

Pin No.	Symbol	Description
1		Board to Board
2		Board to Board
3		Board to Board
4		Board to Board
5	Control	Board to Board
6	Signal	Board to Board
7		Board to Board
8		Board to Board
9		Board to Board
10		Board to Board





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CN27: 528520870 (Molex)

Pin No.	Symbol	Description	
1		Board to Board	
2		Board to Board	
3		Board to Board	
4	Control	Board to Board	
5	Signal	Board to Board	
6		Board to Board	
7		Board to Board	
8		Board to Board	

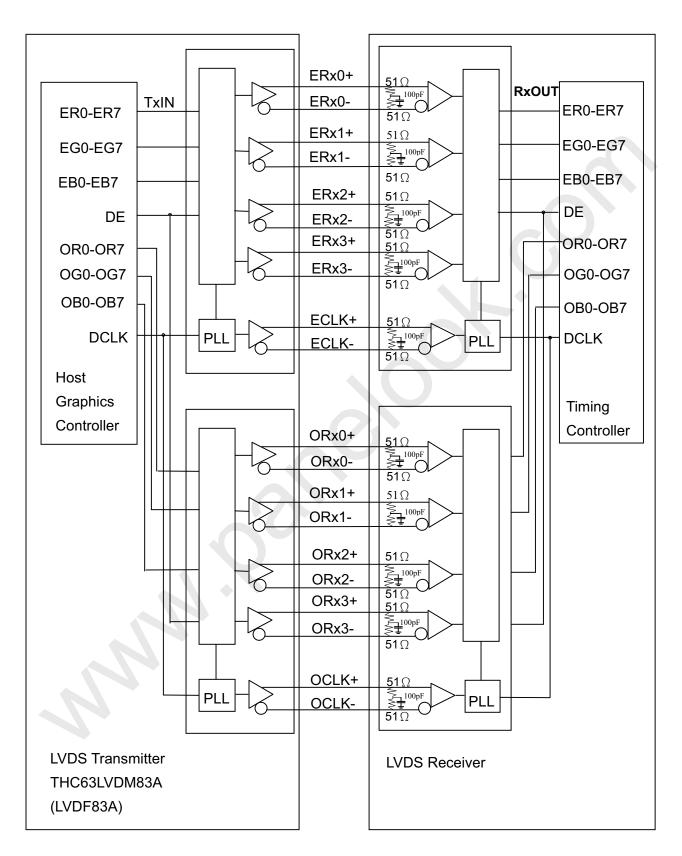
Note (1) Floating of any control signal is not allowed.





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#### **5.4 BLOCK DIAGRAM OF INTERFACE**







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ER0~ER7: Even pixel R data
EG0~EG7: Even pixel G data
EB0~EB7: Even pixel B data
OR0~OR7: Odd pixel R data
OG0~OG7: Odd pixel G data
OB0~OB7: Odd pixel B data
DE: Data enable signal
DCLK: Data clock signal

Notes: (1) The system must have the transmitter to drive the module.

- (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.
- (3) Two pixel data send into the module for every clock cycle. The first pixel of the frame is even pixel and the second pixel is odd pixel.





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5.5	LVDS INTE	RFACE					T		I		
	SIGNAL			ANSMITTER C63LVDM83 A	INTERFACE C	ONNECTOR		CEIVER S3LVDF84A	TFT CONTROL INPUT		
	LVDS_SEL =L or OPEN	LVDS_SEL = H	PIN	INPUT	Host	TFT-LCD	PIN	OUTPUT	LVDS_SEL =L or OPEN	LVDS_SEL = H	
	R0	R2	51	TxIN0			27	Rx OUT0	R0	R2	
	R1	R3	52	TxIN1			29	Rx OUT1	R1	R3	
	R2	R4	54	TxIN2	TA OUT0+	Rx 0+	30	Rx OUT2	R2	R4	
	R3	R5	55	TxIN3	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		32	Rx OUT3	R3	R5	
	R4	R6	56	TxIN4			33	Rx OUT4	R4	R6	
	R5	R7	3	TxIN6	TA OUT0-	Rx 0-	35	Rx OUT6	R5	R7	
	G0	G2	4	TxIN7			37	Rx OUT7	G0	G2	
	G1	G3	6	TxIN8			38	Rx OUT8	G1	G3	
	G2	G4	7	TxIN9			39	Rx OUT9	G2	G4	
	G3	G5	11	TxIN12	TA OUT1+	Rx 1+	43	Rx OUT12	G3	G5	
	G4	G6	12	TxIN13			45	Rx OUT13	G4	G6	
	G5	G7	14	TxIN14			46	Rx OUT14	G5	G7	
	В0	B2	15	TxIN15	TA OUT1-	Rx 1-	47	Rx OUT15	В0	B2	
	B1	В3	19	TxIN18			51	Rx OUT18	B1	В3	
24	B2	B4	20	TxIN19			53	Rx OUT19	B2	B4	
bit	В3	B5	22	TxIN20			54	Rx OUT20	В3	B5	
	B4	В6	23	TxIN21	TA OUT2+	Rx 2+	55	Rx OUT21	B4	В6	
	B5	B7	24	TxIN22			1	Rx OUT22	B5	B7	
	DE	DE	30	TxIN26			6	Rx OUT26	DE	DE	
	R6	R0	50 1	TxIN27	TA OUT2-	Rx 2-	7	Rx OUT27	R6	R0	
	R7	R1	2	TxIN5			34	Rx OUT5	R7	R1	
	G6	G0	8	TxIN10			41	Rx OUT10	G6	G0	
	G7	G1	10	TxIN11			42	Rx OUT11	G7	G1	
	B6	В0	16	TxIN16	TA OUT3+	Rx 3+	49	Rx OUT16	B6	В0	
	B7	B1	18	TxIN17			50	Rx OUT17	B7	B1	
	RSVD 1	RSVD 1	25	TxIN23			2	Rx OUT23	NC	NC	
	RSVD 2	RSVD 2	27	TxIN24	TA OUT3-	Rx 3-	3	Rx OUT24	NC	NC	
	RSVD 3	RSVD 3	28	TxIN25			5	Rx OUT25	NC	NC	
	DC	LK	31	TxCLK IN	TxCLK OUT+	RxCLK IN+	26	RxCLK	DC	LK	
					TxCLK OUT-	RxCLK IN-		OUT			

R0~R7: Pixel R Data (7; MSB, 0; LSB) G0~G7: Pixel G Data (7; MSB, 0; LSB) B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE : Data enable signal





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DCLK : Data clock signal

Notes: (1) RSVD (reserved) pins on the transmitter shall be "H" or "L".



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## **5.6 COLOR DATA INPUT ASSIGNMENT**

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

	<u> </u>											Da	ata	Sigr	nal										
	Color				Re	ed							G	reer	1						Blu	ле			
	1	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	B6	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red (2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:			:		:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	-:			:	:	:	:	:	:	:	:	:
Red	Red (253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
iteu	Red (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray	Green (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:			2.4		:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:		•	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green (253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
0.0011	Green (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:		:	);	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	L:.	:	:			:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue (253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
2.00	Blue (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0: Low Level Voltage, 1: High Level Voltage





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#### 6. INTERFACE TIMING

#### **6.1 INPUT SIGNAL TIMING SPECIFICATIONS**

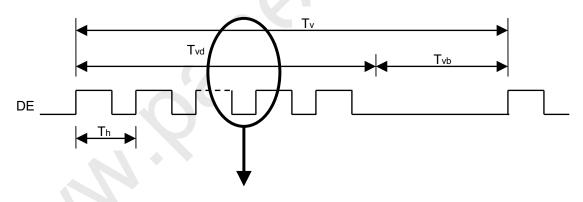
The input signal timing specifications are shown as the following table and timing diagram.

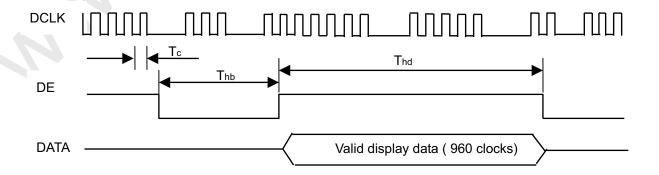
Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
	Frequency	1/Tc	60	74	80	MHz	-
LVDS Receiver Clock	Input cycle to cycle jitter	Trcl	1	-	200	ps	-
LVDS Receiver Data	Setup Time	Tlvsu	600	-	•	ps	-
LVD3 Receiver Data	Hold Time	Tlvhd	600	-	ı	ps	_
	Frame Rate	Fr5	47	50	53	Hz	(1)
	Frame Rate	Fr6	57	60	63	Hz	(1)
Vertical Active Display Term	Total	Tv	1115	1125	1135	Th	Tv=Tvd+Tvb
	Display	Tvd	1080	1080	1080	Th	-
	Blank	Tvb	35	45	55	Th	-
	Total	Th	1050	1100	1150	Tc	Th=Thd+Thb
Horizontal Active Display Term	Display	Thd	960	960	960	Tc	-
	Blank	Thb	90	140	190	Tc	-

Note (1) (ODSEL) = (H), (L). Please refer to 5.1 for detail information.

Note (2) Since the module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

# **INPUT SIGNAL TIMING DIAGRAM**



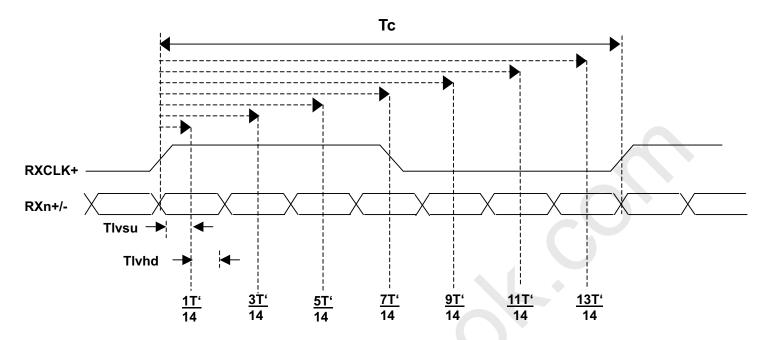






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# LVDS INPUT INTERFACE TIMING DIAGRAM

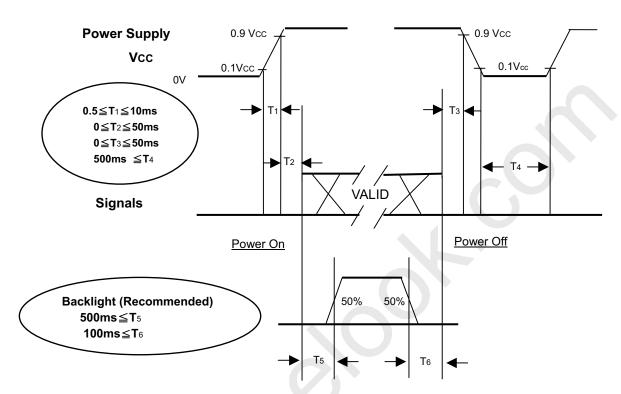




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# **6.2 POWER ON/OFF SEQUENCE**

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should follow the diagram below.



**Power ON/OFF Sequence** 

#### Note.

- (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- (3) In case of VCC is in off level, please keep the level of input signals on the low or high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.





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#### 7. OPTICAL CHARACTERISTICS

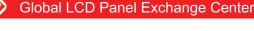
#### 7.1 TEST CONDITIONS

Item	Symbol	Value	Unit				
Ambient Temperature	Ta	25±2	°C				
Ambient Humidity	На	50±10	%RH				
Supply Voltage	$V_{CC}$	12	V				
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"						
Lamp Current	Ι <sub>L</sub>	5.8±0.5	mA				
Oscillating Frequency (Inverter)	F <sub>W</sub>	50±3	KHz				
Vertical Frame Rate	Fr	60	Hz				

## 7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Ite	em	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Ratio  Response Time		CR	\C	1800	2000	-		
		Dynamic CR			6000	-	-	Note (2)
		Gray to gray		-	6.5	ı	ms	Note (3)
Center Lumina	nce of White	L <sub>C</sub>		400	500	-	cd/m <sup>2</sup>	Note (4)
White Variation δ		δW	0 -00 0 -00	ı	-	1.3	-	Note (7)
Cross Talk		CT	$\theta_x = 0^\circ, \ \theta_Y = 0^\circ$	ı	-	4	%	Note (5)
Color Chromaticity	Red	Rx	Viewing Angle at normal direction.		0.639	.317 .201 .660 .145 +0.03 -	-	Note (6)
	Reu	Ry			0.317		-	
	Green	Gx		Тур.	0.201		-	
		Gy			0.660		-	
	Blue	Bx		-0.03	0.145		-	
		By			0.087		-	
	White	Wx			0.280		-	
		Wy	-		0.285		-	
	Color Gamut	C.G		82	86	ı	%	NTSC
Viewing Angle	Horizontal	$\theta_x$ +	CR≥20	80	88	-	Deg.	Note (1)
		$\theta_{x}$ -		80	88	-		
	Vertical	θ <sub>Y</sub> +		80	88	-		
		θ <sub>Y</sub> -		80	88	-		

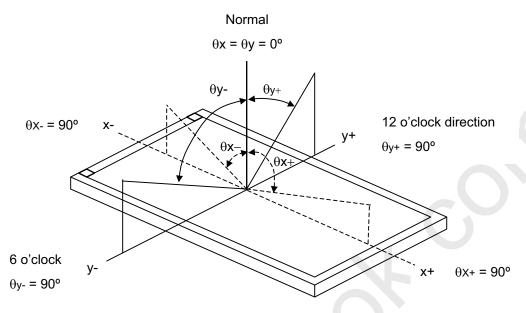




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Note (1) Definition of Viewing Angle  $(\theta x, \theta y)$ :

Viewing angles are measured by Eldim EZ-Contrast 160R



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Surface Luminance with all white pixels

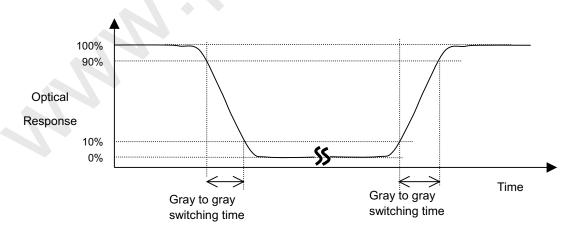
Contrast Ratio (CR) =

Sruface Luminance with all black pixels

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

The measurement value will be "Dynamic CR" only when the dynamic contrast ratio function is enabled.

Note (3) Definition of Gray to Gray Switching Time:



The driving signal means the signal of gray level 0, 63, 127, 191, and 255.

Gray to gray average time means the average switching time of gray level 0, 63,127,191,255 to each other.



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Note (4) Definition of Luminance of White (L<sub>C</sub>, L<sub>AVE</sub>):

Measure the luminance of gray level 255 at center point and 5 points

 $L_C = L$  (5), where L (X) is corresponding to the luminance of the point X at the figure in Note (7).

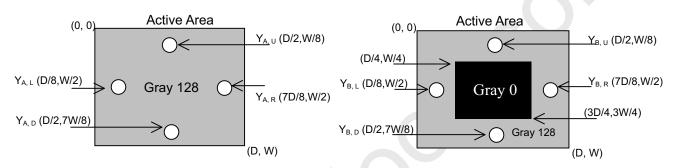
Note (5) Definition of Cross Talk (CT):

$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

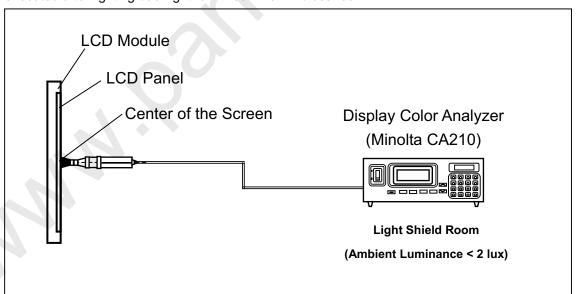
Y<sub>A</sub> = Luminance of measured location without gray level 0 pattern (cd/m<sup>2</sup>)

Y<sub>B</sub> = Luminance of measured location with gray level 0 pattern (cd/m<sup>2</sup>)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 1 hour in a windless room.





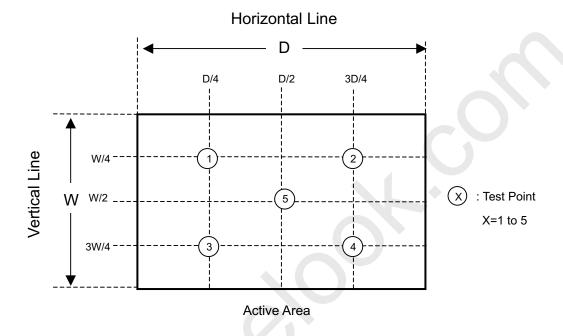


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Note (7) Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 255 at 5 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$ 





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#### 8. PRECAUTIONS

#### 8.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) When storing modules as spares for a long time, the following precaution is necessary.
- (a)Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- (b)The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

#### **8.2 SAFETY PRECAUTIONS**

- (1) The startup voltage of a Backlight is approximately 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.



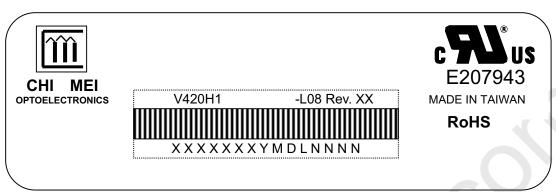


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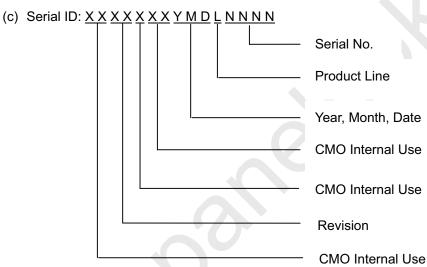
#### 9. DEFINITION OF LABELS

#### 9.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: V420H1-L08
- (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.



Serial ID includes the information as below:

- (a) Manufactured Date: Year: 0~9, for 2000~2009
  - Month: 1~9, A~C, for Jan. ~ Dec.
  - Day: 1~9, A~Y, for 1<sup>st</sup> to 31<sup>st</sup>, exclude I ,O, and U.
- (b) Revision Code: Cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.



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# 10. PACKAGING

# 10.1 packing specifications

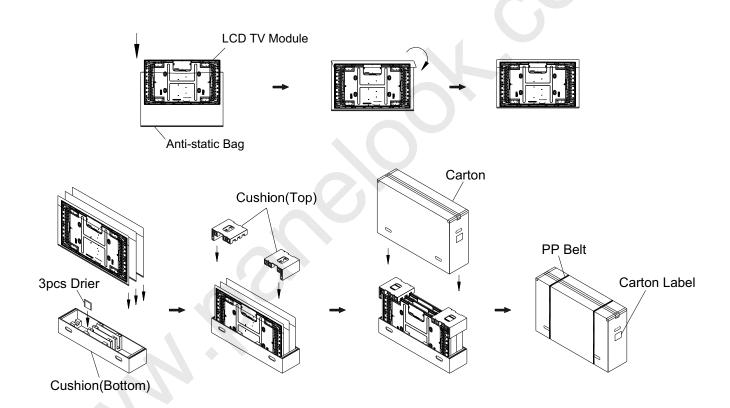
(1) 3 LCD TV modules / 1 Box

(2) Box dimensions: 1080(L) X 282 (W) X 685(H)

(3) Weight: approximately 45Kg (3 modules per box)

#### **10.2 PACKING METHOD**

Figures 10-1 and 10-2 are the packing method

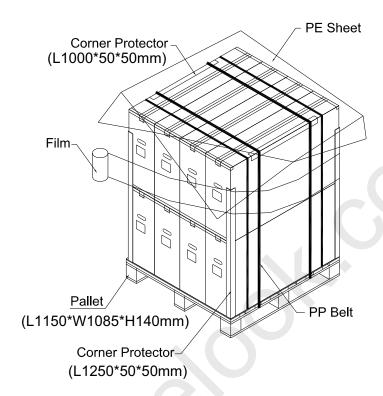


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# Air Transportation & Sea / Land Transportation (40ft Container)



# Sea / Land Transportation (40ft HQ Container)

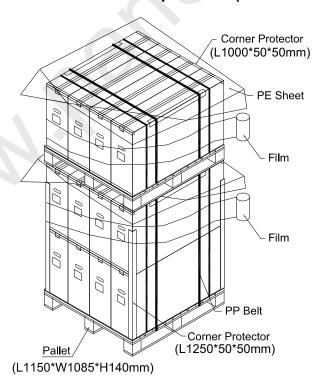
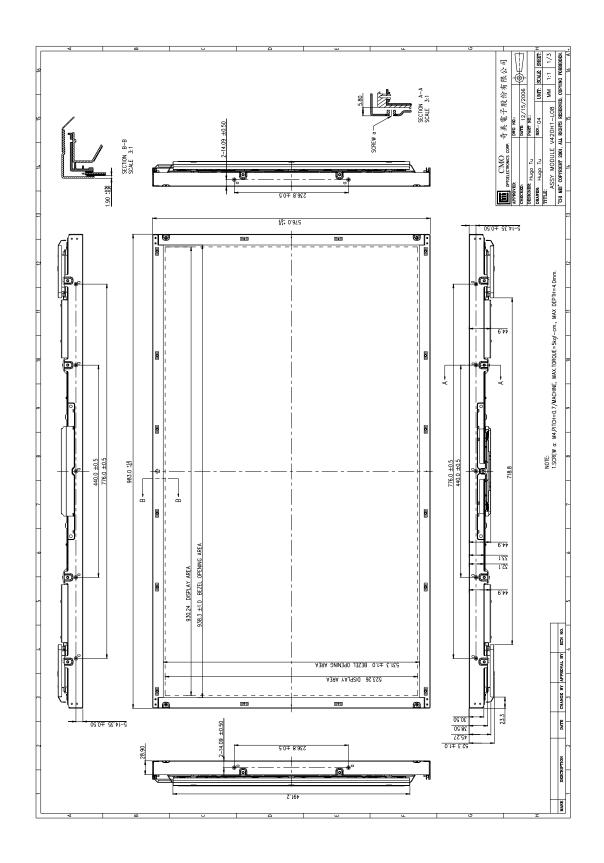


Figure.10-2 Packing method



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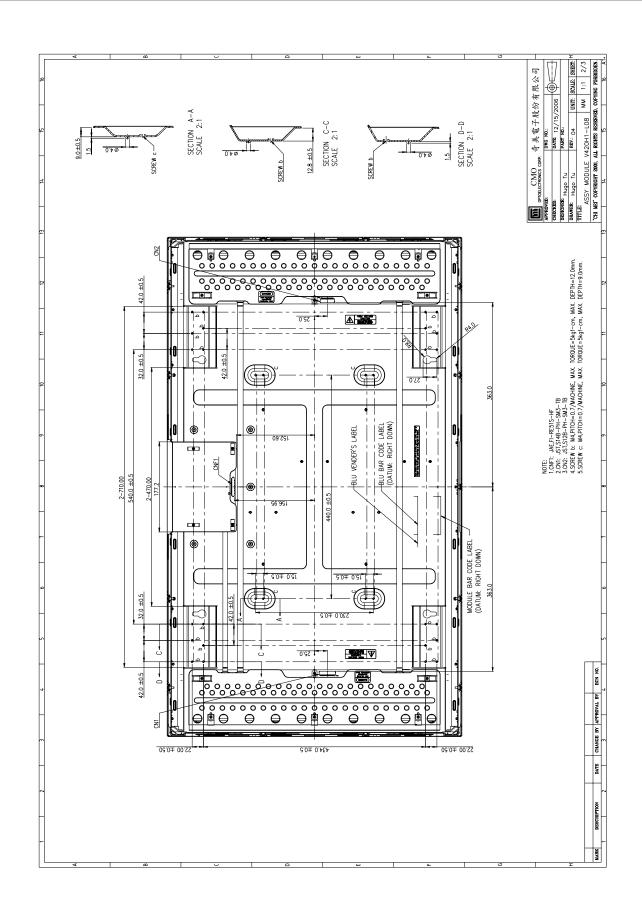
### 11. MECHANICAL CHARACTERISTICS







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